

## X - Midimultiple Pump

- Max. vacuum level : -92 kPa (-27.17 inHg)
- Max. flow rate : 185 NI/min x N Stack  
(6.53 scfm x N stack)
- Supply air pressure : 4~6bar, max 7bar  
(58~87 psi, max 101.5psi)
- Supply air type : Dry compressed air
- Working temperature : -20°C ~ 80°C
- Noise level : 50~65 dBA



### Main Advantages

The X-Midimultiple pump has the same external dimension to X-Midimultiple pump. It enabling it to achieve higher vacuum level. Each individual pump can be stacked up thus creating a modular manifold based system. The advantage of this pump is that it has a bigger vacuum port as the applications requiring large vacuum flow and high vacuum level. If any leakage occurs due to product surface deformation of one vacuum pad, it will not affect the vacuum performance in the other pads. This pump can be stacked up from 2 stacks to 6 stacks. Also, can be specified with an air control solenoid valve and with Viton® or EPDM as seal options.

### Order No.

**VTX10 x 6 - B - A3 CL - V**

①                      ②                      ③                      ④                      ⑤                      ⑥

① Model – Capacity equivalent to electricity motor pump size

• VTX10	– 0,1KW
VTX20	– 0,2KW
VTX30	– 0,3KW

③ Vacuum port , Exhaust port

	Vacuum	Exhaust
• B	G 3/8"	Internal silencer
BA	G 3/8"	Internal silencer, connection plate-AL
NB	NPSF 3/8"	Internal silencer
NBA	NPSF 3/8"	Internal silencer, connection plate-AL
C	G 3/8"	External silencer
NC	NPSF 3/8"	External silencer

⑤ Solenoid Terminal

DN	– DIN type without lead wire
DL	– DIN type with lamp without lead wire
• CL*	– Connector type with lamp & 0,3m lead wire

\* Available only with DC24V

② Vacuum stack

2	– 2 stack
3	– 3 stack
4	– 4 stack
5	– 5 stack
• 6	– 6 stack

④ Air supply control valve

A1	– AC110V
A2	– AC220V
• A3	– DC24V

⑥ Sealing

No mark	– Standard (NBR)
• V	– Viton®
E	– EPDM

## Characteristics

Model	max. vacuum -kPa (-inHg)	Max. vacuum flow (NI/m)	air consumption (NI/m)	noise level (dBA)	weight (g)		min hose inner Ø (within 2m)		
					B,NB	C,NC	air supply	vacuum	exhaust
VTX10 x 2	92 (27.17)	62x2	86.4-96	50-60	380	393	>4	>8	3/8" x 2
VTX10 x 3		62x3	129.6-144	50-60	532	545	>6	>8	3/8" x 3
VTX10 x 4		62x4	172.8-192	55-60	695	708	>6	>8	3/8" x 4
VTX10 x 5		62x5	216-240	60-65	850	863	>6	>8	3/8" x 5
VTX10 x 6		62x6	259.2-288	60-65	998	1011	>8	>8	3/8" x 6
VTX20 x 2	92 (27.17)	124x2	172.8-192	50-60	399	412	>6	>10	3/8" x 2
VTX20 x 3		124x3	259.2-288	55-60	560	573	>6	>10	3/8" x 3
VTX20 x 4		124x4	345.6-384	60-65	735	748	>8	>10	3/8" x 4
VTX20 x 5		124x5	432-480	60-65	899	912	>10	>10	3/8" x 5
VTX20 x 6		124x6	518.4-576	60-65	1058	1071	>10	>10	3/8" x 6
VTX30 x 2	92 (27.17)	185x2	259.2-288	55-60	421	434	>6	>12	3/8" x 2
VTX30 x 3		185x3	388.8-432	60-65	587	600	>8	>12	3/8" x 3
VTX30 x 4		185x4	518.4-576	60-65	775	788	>10	>12	3/8" x 4
VTX30 x 5		185x5	648-720	60-65	947	960	>10	>12	3/8" x 5
VTX30 x 6		185x6	777.6-864	60-65	1116	1129	>10	>12	3/8" x 6

※ Remarks : BA(NBA) type weight = B type weight + (26g x stack)

## Vacuum flow in (NI/m) at different Vacuum level (-kPa)

Model \ -inHg -kPa	0	2.95	5.9	8.85	11.81	14.76	17.71	20.67	23.62	26.57
	0	10	20	30	40	50	60	70	80	90
VTX10x1Stack	62	36	18	16	14	11	9	6	2.4	0.9
VTX20x1Stack	124	72	35	32	27	22	18	12	4.8	1.8
VTX30x1Stack	185	108	52	47	41	33	26	18	7.2	2.7

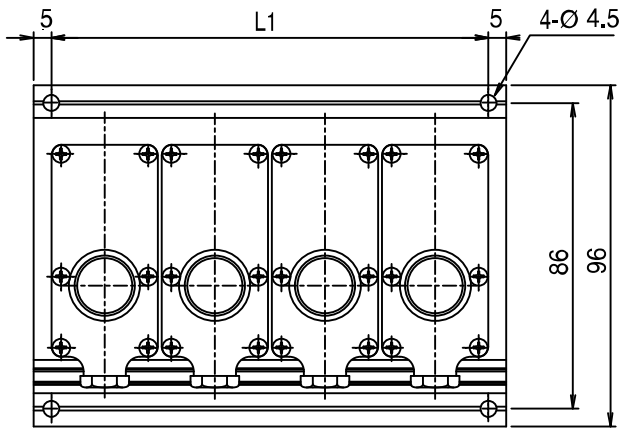
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## Time in seconds to evacuate to vacuum level (sec/l)

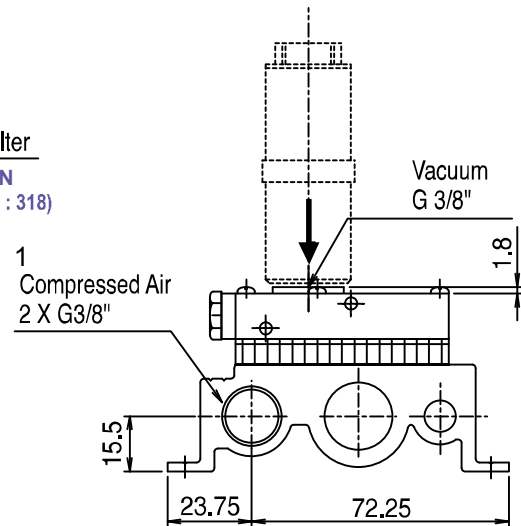
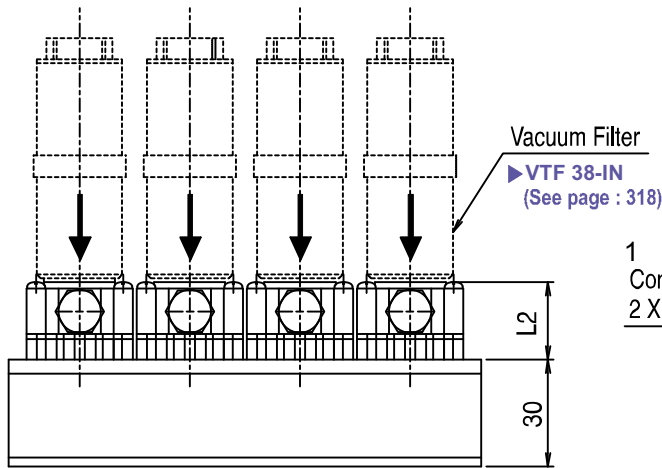
Model \ -inHg -kPa	2.95	5.9	8.85	11.81	14.76	17.71	20.67	23.62	26.57
	10	20	30	40	50	60	70	80	90
VTX10x1Stack	0.129	0.398	0.758	1.2	1.78	2.455	3.445	5.08	9.594
VTX20x1Stack	0.064	0.199	0.379	0.6	0.89	1.227	1.722	2.54	4.797
VTX30x1Stack	0.048	0.149	0.284	0.44	0.673	0.917	1.287	1.906	3.595

**Dimensional Information**

**VTM(X) 10 x (2~6)-NB**  
**20                      B**  
**30**



(mm)		
Model	L1	L2
VTM(X)10x2-B,NB	61	21.8
VTM(X)10x3-B,NB	92	21.8
VTM(X)10x4-B,NB	123	21.8
VTM(X)10x5-B,NB	154	21.8
VTM(X)10x6-B,NB	185	21.8
VTM(X)20x2-B,NB	61	29
VTM(X)20x3-B,NB	92	29
VTM(X)20x4-B,NB	123	29
VTM(X)20x5-B,NB	154	29
VTM(X)20x6-B,NB	185	29
VTM(X)30x2-B,NB	61	36.2
VTM(X)30x3-B,NB	92	36.2
VTM(X)30x4-B,NB	123	36.2
VTM(X)30x5-B,NB	154	36.2
VTM(X)30x6-B,NB	185	36.2



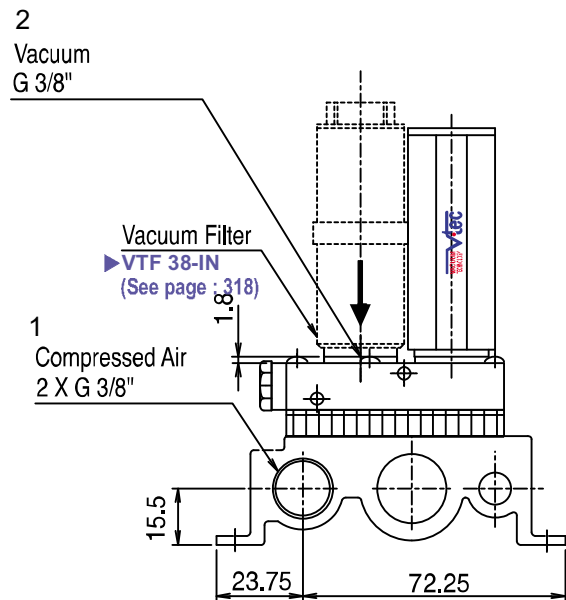
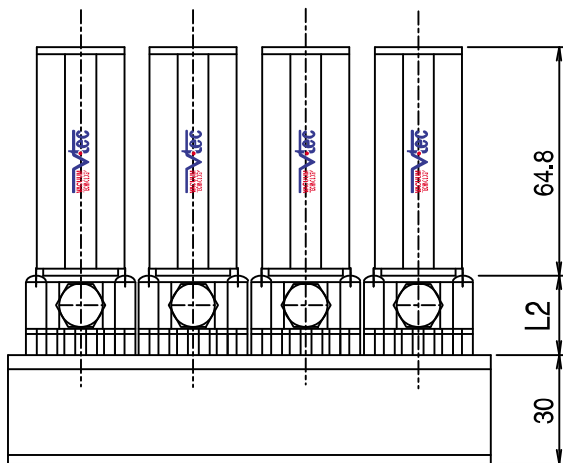
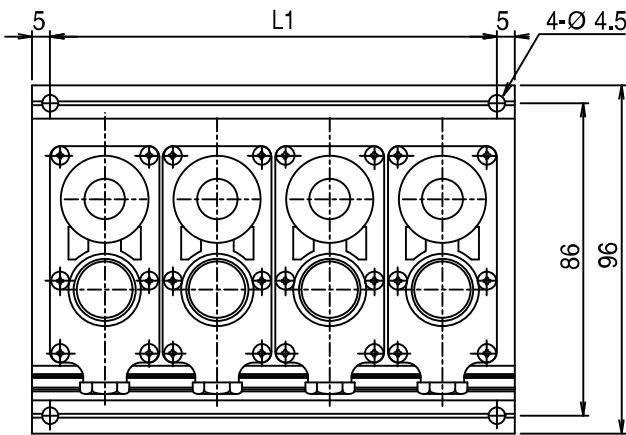
[ Measure unit : mm ]

**Dimensional Information**

**VTM 10 x (2~6)-NC**  
 20                      C  
 30

(mm)

Model	L1	L2
VTM(X)10x2-C,NC	61	21.8
VTM(X)10x3-C,NC	92	21.8
VTM(X)10x4-C,NC	123	21.8
VTM(X)10x5-C,NC	154	21.8
VTM(X)10x6-C,NC	185	21.8
VTM(X)20x2-C,NC	61	29
VTM(X)20x3-C,NC	92	29
VTM(X)20x4-C,NC	123	29
VTM(X)20x5-C,NC	154	29
VTM(X)20x6-C,NC	185	29
VTM(X)30x2-C,NC	61	36.2
VTM(X)30x3-C,NC	92	36.2
VTM(X)30x4-C,NC	123	36.2
VTM(X)30x5-C,NC	154	36.2
VTM(X)30x6-C,NC	185	36.2



[ Measure unit : mm ]

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